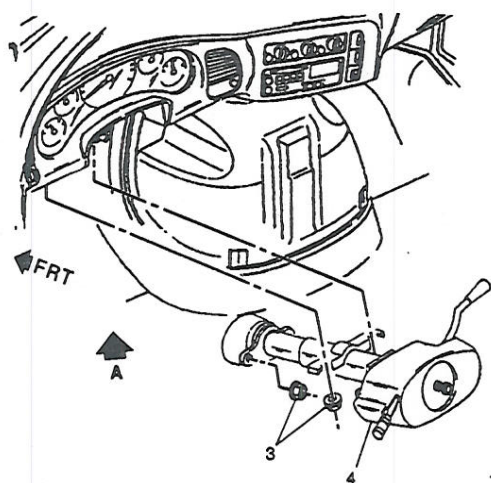
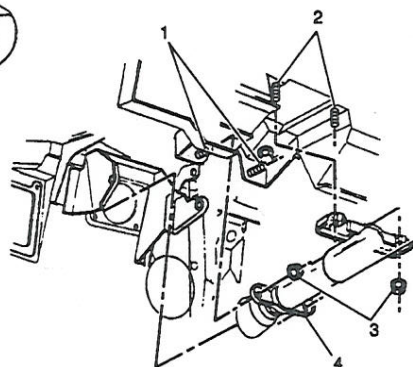


DASH PANEL SERVICE

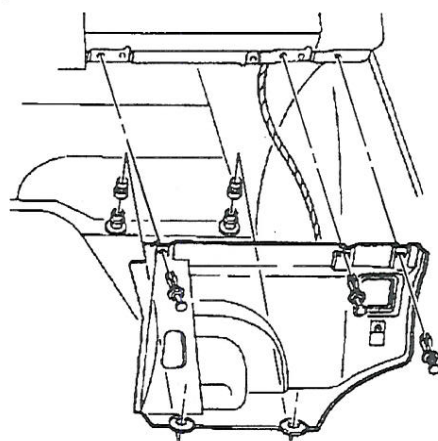


1. Stud, Lower Mounting
2. Stud, Upper Mounting
3. Nuts, Mounting
4. Column, Steering

Fig. 8 Steering column. Astro & Safari

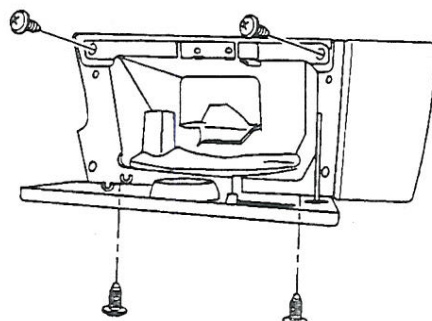


GC9099600384000X



GC9140100264000X

Fig. 9 Instrument panel insulator retainer removal. Aztek



GC9140100265000X

Fig. 10 Instrument panel compartment removal. Aztek

15. Remove push-in fasteners mounting radio and HVAC wiring harnesses to instrument panel carrier.
16. Remove steering column to instrument panel carrier mounting bolts.
17. Remove instrument panel gauge cluster and disconnect electrical connectors.
18. Remove instrument panel carrier mounting bolts.
19. Carefully rotate instrument panel carrier downward and disconnect wiring harness retainers from instrument panel carrier.
20. Disconnect HVAC vacuum harness connector at lower righthand cowl area.
21. Remove air duct to instrument panel carrier mounting screws.
22. Remove instrument panel carrier.
23. Reverse procedure to install. Tighten fasteners to specifications.

8. Remove instrument cluster lower screws, then the cluster and disconnect cluster electrical connectors.
9. Remove heater control assembly screws, then position control assembly toward cowl, leaving control assembly attached.
10. Disconnect headlamp connector by pulling out rosebud to cigarette lighter harness connector located on instrument panel.
11. Remove eight screws across top edge of instrument panel, then the steering column lower side nuts and lower column to seat.
12. Remove righthand and lefthand side window defogger ducts, then the instrument panel.
13. Reverse procedure to install.

MONTANA, SILHOUETTE, TRANSPORT & VENTURE

1. Remove instrument panel insulator, then the knee bolster.
2. Remove instrument panel accessory trim plate.
3. Tilt steering wheel to lowest position.
4. Starting near headlamp switch and working toward center of instrument panel, remove cluster trim cluster trim plate by pulling on release clips.
5. Remove instrument cluster to instrument panel attaching screws.
6. Remove cluster from instrument panel and disconnect electrical connectors.
7. Open ashtray and remove instrument panel trim plate attaching screws.
8. Remove upper tabs on instrument panel accessory trim plate from instrument panel, then disconnect electrical connectors.

9. Remove instrument panel accessory trim plate from instrument panel.
10. Remove righthand and lefthand instrument panel insulators.
11. Remove instrument panel upper trim panel.
12. Remove switch bank, audio system and HVAC controls.
13. Remove headlamp switch and hood release lever.
14. Remove bolts and screws retaining instrument panel trim pad to body as illustrated in Figs. 18 and 19.
15. Remove instrument panel trim pad by lifting up from bottom to release top fasteners.
16. Disconnect electrical wiring harness.
17. Remove instrument panel from vehicle as illustrated in Fig. 20.
18. Reverse procedure to install. Tighten fasteners to specifications.

S & T SERIES

1997

1. Remove instrument cluster trim panel attaching screws, then the trim panel.
2. Tilt steering column down, set parking brake and lock wheels.
3. On models equipped with automatic transmission, place transmission in low position.

P SERIES

1. Remove instrument panel lower extension.
2. Disconnect cigarette lighter and ashtray light connectors.
3. Remove steering column opening filler screws and filler, then the knee bolster.
4. Remove four lower instrument panel screws, then the lower radio bracket screw.
5. Remove radio bezel by prying tabs, then removing radio screws.
6. Disconnect antenna at radio, then the radio power supply, radio speakers and preset and memory electrical connectors.
7. Remove instrument cluster trim plate screws, then the plate.

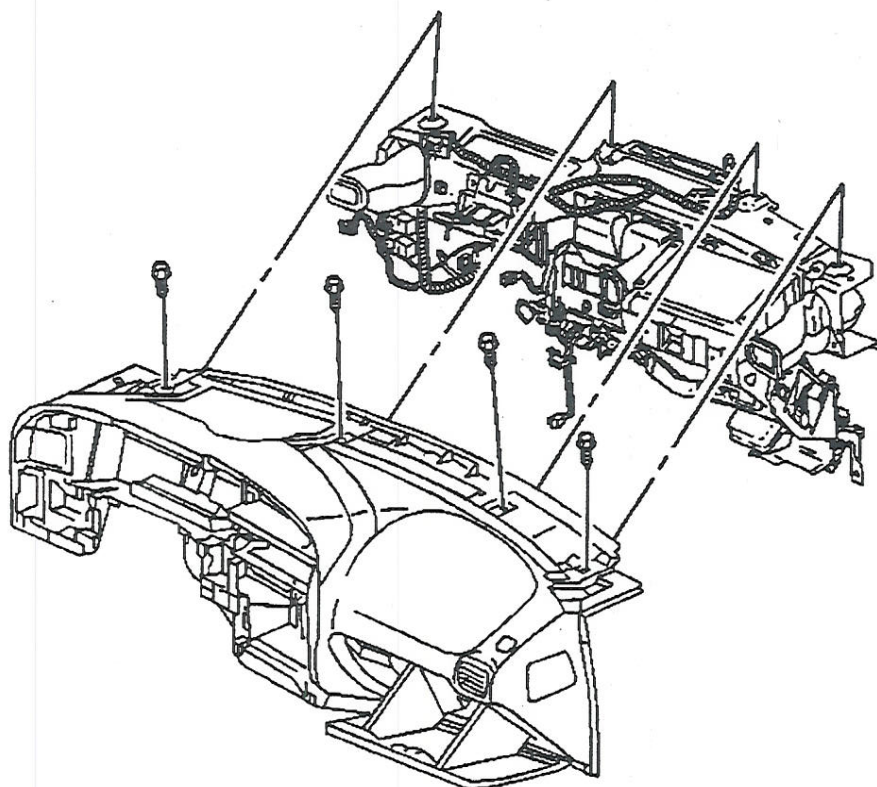


Fig. 11 Instrument panel removal. Aztek

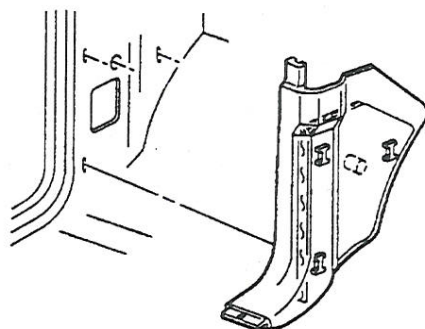


Fig. 12 Hinge pillar trim panel replacement. C & K Series Except 1999-2001 Sierra & Silverado & 2000-01 Suburban, Tahoe, Yukon & Yukon XL

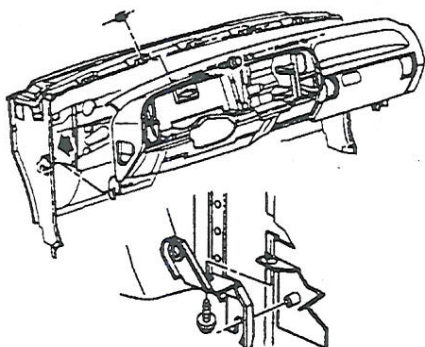


Fig. 13 Instrument panel pivot bolt replacement. C & K Series Except 1999-2001 Sierra & Silverado & 2000-01 Suburban, Tahoe, Yukon & Yukon XL

TRACKER

1997-98

1. Pull out glove compartment by pushing stoppers on righthand and lefthand sides.
2. Remove plastic hinge pins.
3. Remove two hood release handle retaining screws and position handle out of way.
4. Remove passenger side SIR module attaching screws and bolts as illustrated in Fig. 31.
5. Remove parking brake lever bezel retaining clips and screws.
6. Disconnect electrical connectors, then remove parking brake lever bezel as illustrated in Fig. 32.
7. Remove center console assembly.
8. On models equipped with four speed automatic transmission, remove Power/Normal switch connector and lift console.
9. On all models, remove ashtray.
10. Remove four heater control knobs and pull heater face plate straight out from center trim bezel as illustrated in Fig. 33.
11. Twist off face plate bulb socket, then remove center trim bezel.

4. On all models, remove lefthand instrument panel sound insulator as illustrated in Fig. 21.
5. Disconnect data link connector (DLC), then remove RKE delay module.
6. Remove center instrument panel sound insulator as illustrated in Fig. 22.
7. Remove parking brake release cable by squeezing retainers, then disconnect cable slug from park brake mechanism.
8. Remove knee bolster, then the righthand instrument panel sound insulator as illustrated in Fig. 23.
9. Remove HVAC control assembly and set aside.
10. Remove radio and storage compartment assemblies, disconnect antenna.
11. Remove lefthand and righthand instrument panel pivot bolts as illustrated in Fig. 24.
12. Remove instrument panel lower support to brake pedal bracket as illustrated in Fig. 25.
13. Remove instrument panel lower support bolts as illustrated in Fig. 26.
14. Remove instrument panel upper support bolts as illustrated in Fig. 27.
15. Disconnect electrical connectors, then remove instrument panel from vehicle.
16. Reverse procedure to install. Tighten fasteners to specifications.

1998-2001

1. On models equipped with manual transmission, remove shift lever.
2. On models equipped with automatic transmission, place transmission in Low position.

3. On all models, remove righthand instrument panel sound insulator, then the instrument panel storage compartment.
4. Remove lower righthand instrument panel mounting bolt, then the lefthand and righthand speaker and speaker grilles.
5. Remove windshield defroster grille using suitable flat-bladed tool, then the center sound insulator.
6. Remove lefthand sound insulator, then the park brake release handle.
7. Remove knee bolster, then the lower lefthand instrument panel mounting bolt.
8. Remove truck body control module, then the instrument panel accessory trim plate as illustrated in Fig. 28.
9. Remove instrument cluster, then the audio system.
10. Remove knee deflector, then the instrument panel driver knee bolster brackets as illustrated in Fig. 29.
11. Disconnect electrical connectors, then remove steering column mounting nuts and lower column.
12. Remove HVAC control assembly.
13. Remove instrument panel attaching screws as illustrated in Fig. 30.
14. Roll instrument panel down, then remove instrument panel.
15. Reverse procedure to install. Tighten fasteners to specifications.

DASH PANEL SERVICE

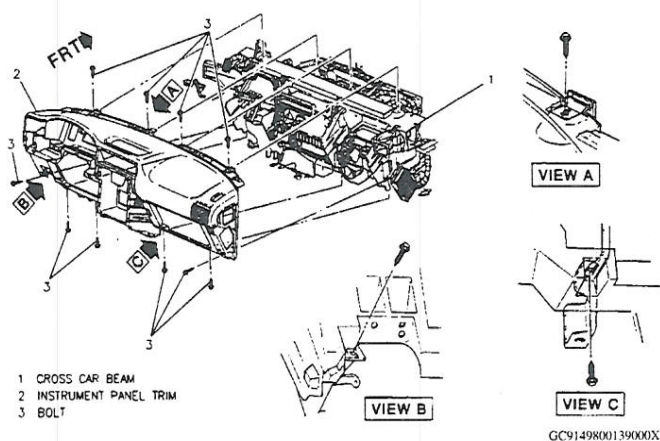


Fig. 20 Instrument panel removal. 1998 Trans Sport & 1998-2001 Silhouette & Venture & 1999-2001 Montana

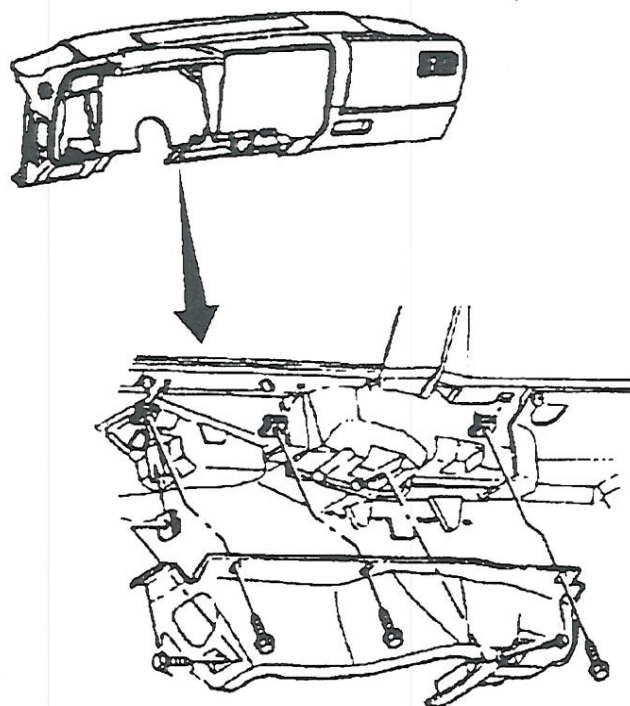


Fig. 22 Center instrument panel sound insulator removal. 1997 S & T Series & Bravada

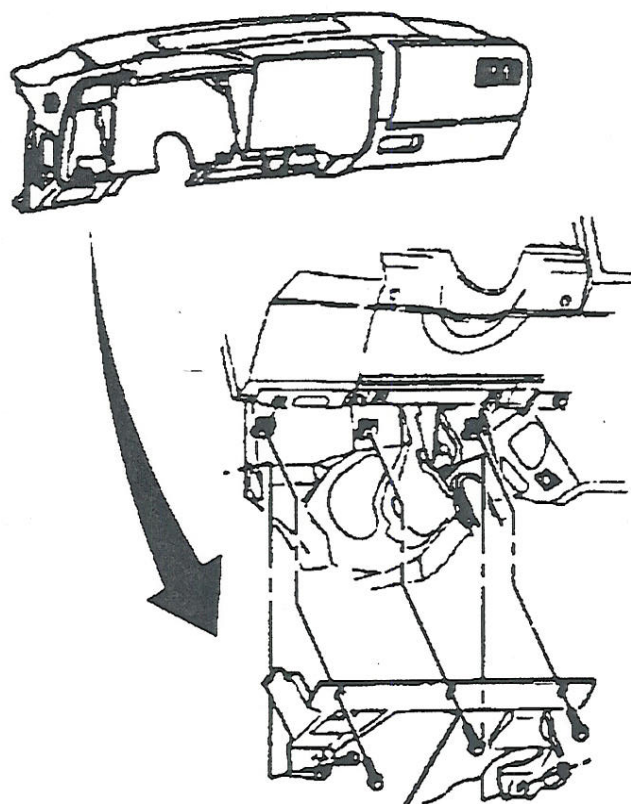


Fig. 21 Lefthand instrument panel sound insulator. 1997 S & T Series & Bravada

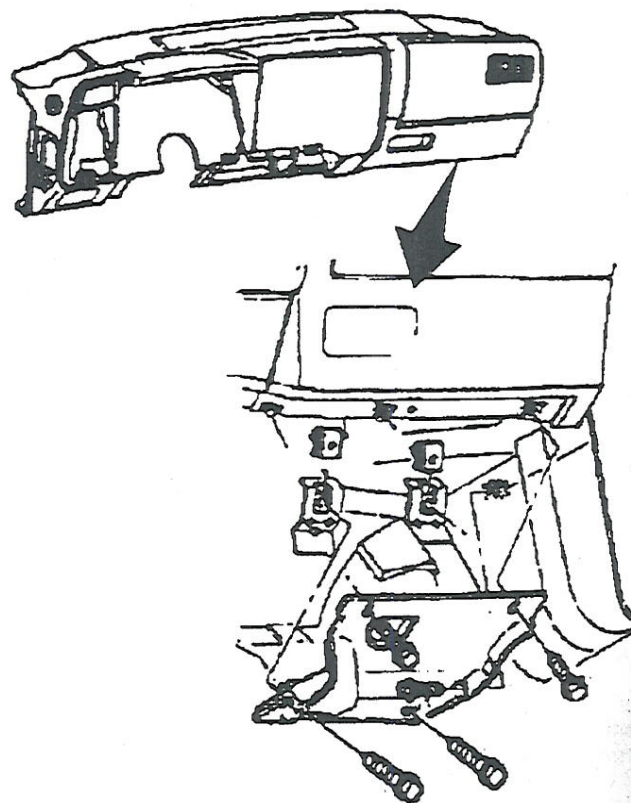


Fig. 23 Righthand instrument panel sound insulator removal. 1997 S & T Series & Bravada

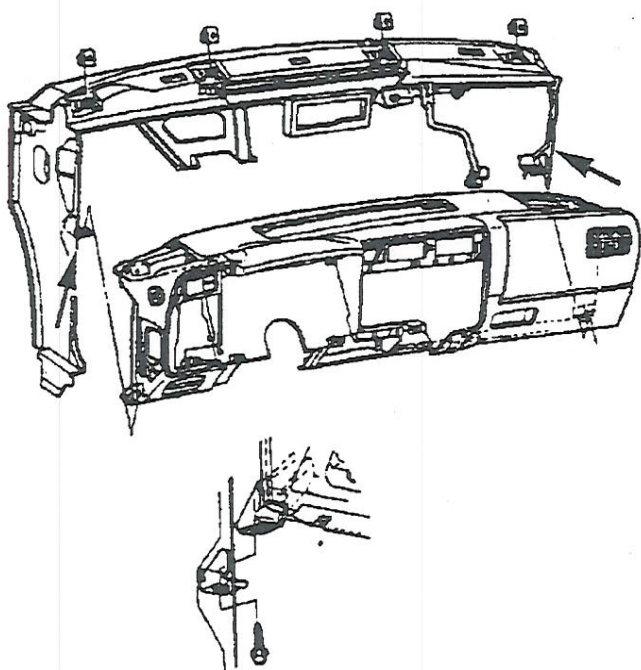


Fig. 24 Instrument panel pivot bolt removal. 1997 S & T Series & Bravada

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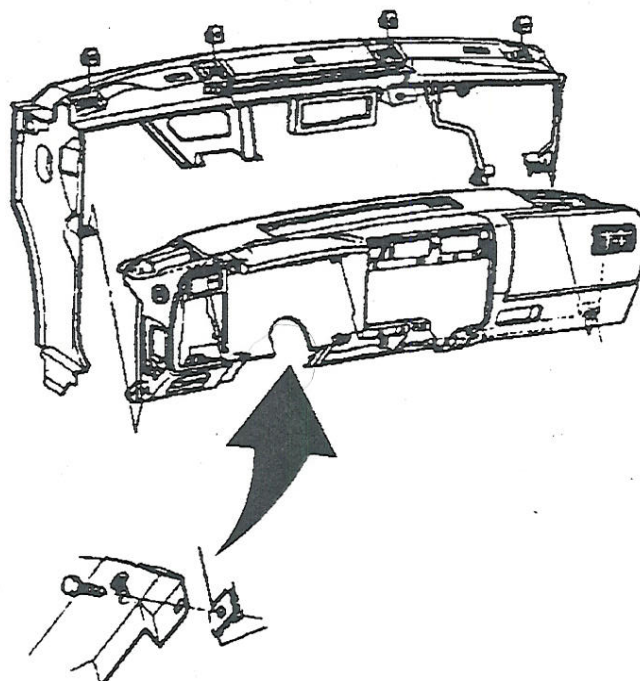


Fig. 25 Instrument panel lower support to brake pedal bracket bolt removal. 1997 S & T Series & Bravada

GC9149500112000X

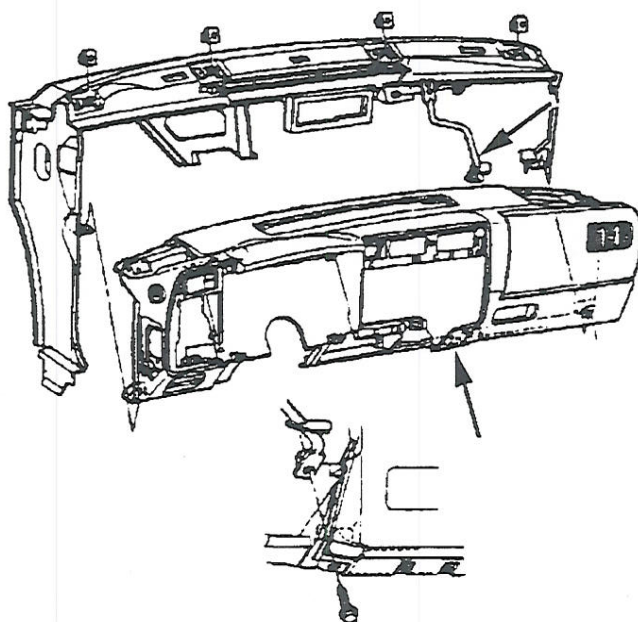


Fig. 26 Instrument panel lower support removal. 1997 S & T Series & Bravada

GC9149500113000X

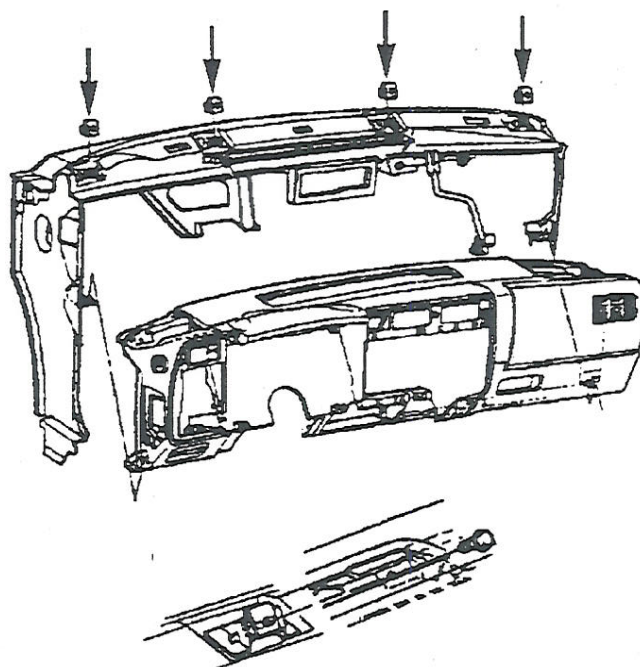


Fig. 27 Instrument panel upper support removal. 1997 S & T Series & Bravada

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DASH PANEL SERVICE

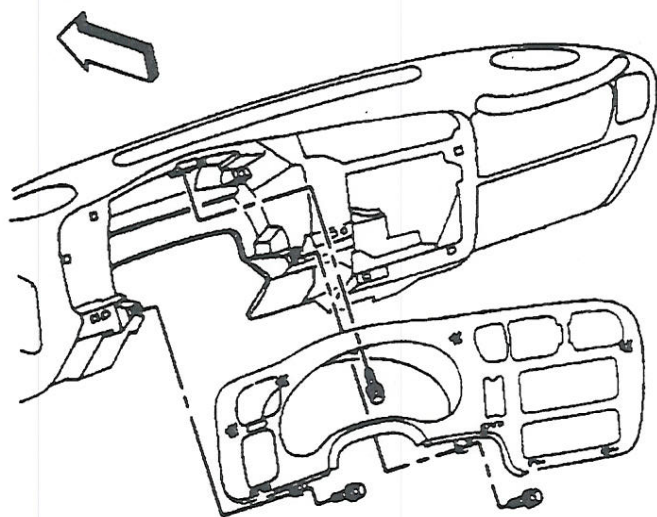


Fig. 28 Instrument panel trim plate removal.
1998–2001 S & T Series & Bravada

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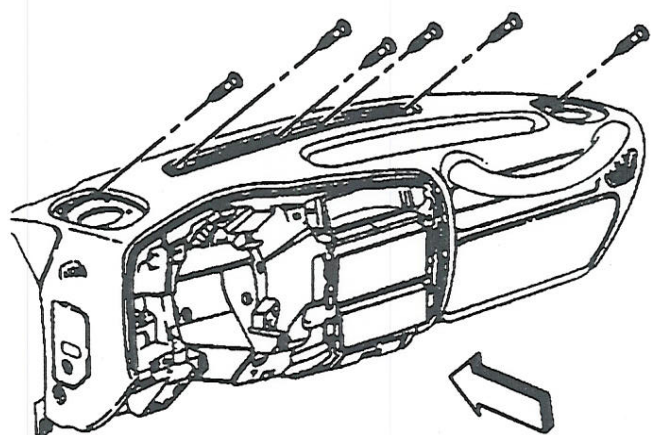


Fig. 30 Instrument panel removal. 1998–2001 S & T
Series & Bravada

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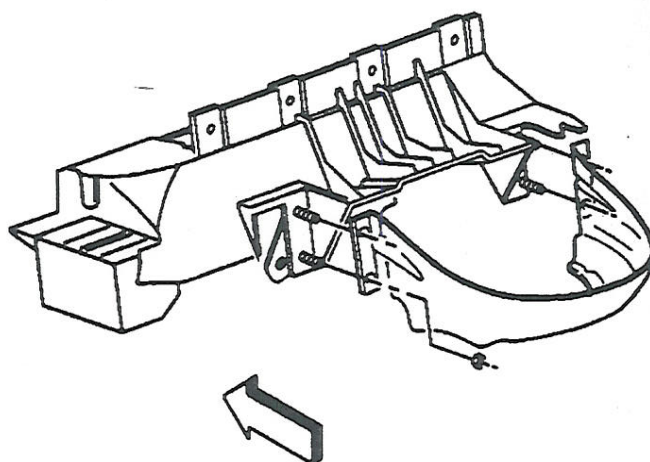
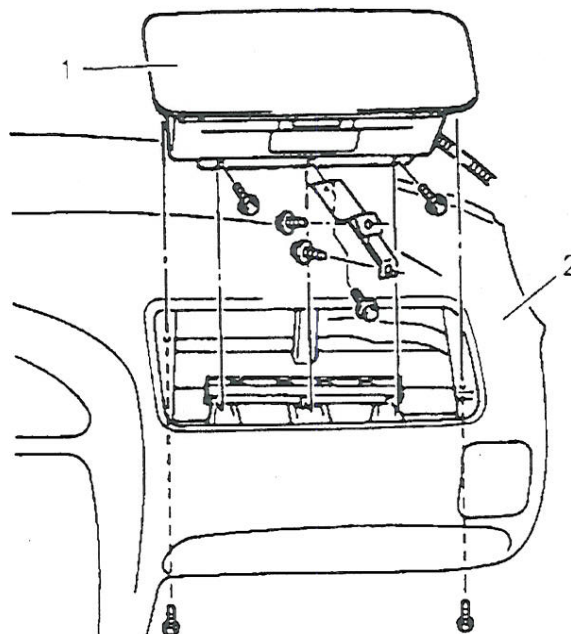


Fig. 29 Knee deflector removal. 1998–2001 S & T
Series & Bravada

GC9149800136000X



- 1 PASSENGER INFLATOR MODULE
- 2 INSTRUMENT PANEL

Fig. 31 Passenger side SIR module removal.
1997–1998 Tracker

GC9099600386000X

TIGHTENING SPECIFICATIONS

Component	Torque, Ft. Lbs.
ASTRO & SAFARI	
Instrument Panel To Carrier Bolts	33
Steering Column Mounting Bolts	22
AZTEK	
Hood Release Base Bolts	18①
Instrument Panel Cluster Trim Plate Screws	18①
Instrument Panel Compartment Hinge Bolts	35①
Lower Steering Column Bolts	18
Trim Pad Mounting Bolts At Windshield	44①
Trim Pad Mounting Bolts To Cluster Pocket	44①
Trim Pad Mounting Bolts To Compartment	18①
Upper Steering Column Nuts	18
C & K SERIES EXCEPT 1999-2001 SIERRA & SILVERADO & 2000-01 SUBURBAN, TAHOE, YUKON & YUKON XL	
Air Bag Mounting Bolts	15
Knee Bolster Mounting Bolts	18
Parking Brake Lever	18
Trim Panel Mounting Screws	53①
1999-2001 SIERRA & SILVERADO & 2000-01 SUBURBAN, TAHOE, YUKON & YUKON XL	
Instrument Panel Center Support Bracket	18
Instrument Panel Cluster Screws	18①
Instrument Panel Cupholder Screws	18①
Instrument Panel To Carrier Support Screws	80①
Instrument Panel To Console Extension Screws	18①
Instrument Panel Top Bolts	37
Instrument Panel Upper Bracket Bolts	18①
Lower Instrument Panel Trim Panel Screws	18①
G SERIES	
Instrument Cluster Bolts	97①
Instrument Panel Carrier To Vehicle Bolts	37
Instrument Panel Compartment To Instrument Panel Carrier Bolts	18
Instrument Panel Knee Bolster To Instrument Panel Bolts	35①
Knee Bolster Bracket To Instrument Panel Carrier Nuts	89①
Knee Bolster Trim Panel To Instrument Panel Carrier Bolts	11
Steering Column To Instrument Panel Carrier Nuts	35
Upper Trim Pad To Instrument Panel Carrier Bolts	18①
1997 SILHOUETTE & TRANS SPORT	
Headlamp Switch Pod	71①
Windshield Pod	71①
1998 TRANS SPORT & 1998-2001 SILHOUETTE & VENTURE & 1999-2001 MONTANA	
Instrument Panel Accessory Trim Plate Screws	18①
Instrument Panel Bolts	89①
Instrument Panel Cluster Screws	22①
Instrument Panel Compartment Screws	22①
Instrument Panel Lower Brace Bolts	18①
Knee Bolster Screws	22①
S & T SERIES & BRAVADA	
Accelerator Pedal Stud Nut	35①
HVAC Control Assembly	17①

Continued

DASH PANEL SERVICE

TIGHTENING SPECIFICATIONS—Continued

Component	Torque, Ft. Lbs.
Instrument Panel Lower	11①
Knee Bolster	84①
Knee Bolster Bracket Bolts	56①
Speaker Grille Screws	17①
Steering Column Nuts	18①
Top Instrument Panel Screws	17①
Upper & Lower Instrument Panel Support Screws	66①
TRACKER	
Automatic Transmission Park Lock Cable To Ignition Switch	20①
Instrument Panel Handle Nuts	15
Instrument Panel Mounting Bolts	17
Instrument Panel Reinforcement To Instrument Panel Assembly	17
Steering Column Lower Bolts	17
Steering Shaft Coupling Bolts	18

① — Inch lbs.